Eliciting Correct Production of b, d, f, g, k, p Blends

Breaking apart the blend into its individual components is helpful. For example, if the difficulty is with "st" blend, first produce "s", then add "t" and the rest of a word. Try "s-s-s-t-t-t-op". If the difficulty is with "gr" blend, first produce "g-r-r-r-een". Because "g" is made quickly, you might move through it quickly, then elongate on the "r" sound. The goal is to gradually decrease the space between the sounds until they can be made in rapid succession.

'bl' blend words

black	bleed	blob	blouse
blade	blend	block	blow
blank	blimp	blond	blue
blast	blind	blood	bluff
bleach	blink	bloom	blush

'br' blend words

braces	branch	brick	brook
braid	brass	bride	broom
braille	bread	bridge	brow
brain	break	bright	brown
brake	breeze	brim	brush

'dr' blend words

drag	drift	drop
drain	drill	drum
draw	drink	dry
dream	drip	
dress	drool	

'fl' blend words

flake	flash	flee	float
flame	flat	fleece	flock
flank	flax	flesh	flood
flap	flea	flinch	floor
flare	fleck	flip	flute

'fr' blend words

frame	freeze	fries	froth
franc	fresh	frog	frown
fray	friend	front	fruit

'gl' blend words

glad	glass	glen	globe
glance	glaze	glide	glove
glare	glee	glimpse	glue

'gr' blend words

grab	graph	gray	grin	group
grace	grasp	graze	grip	grouse
grade	grass	grease	groove	grove
grain	grate	green	grouch	growl
grapes	grave	grill	ground	grub

'cl' and 'kl' blend words

clam	clay	cloak	cloth
clamp	clean	clock	cloud
clan	cleats	clod	clove
clang	clef	clogs	clown
clap	cliff	clone	club
clasp	climb	close	clump
claw	clip	clot	klutz

'cr' and 'kr' blend words

crab	crate	croak	crown
craft	crawl	crock	cruise
crag	cream	crop	crumbs
cram	creek	cross	crush
crane	crepe	crouch	crust
crank	crew	crow	crutch
crash	crib	crowd	cry

'pl' blend words

place	plant	plod	plug
plaid	plate	plop	plum
plain	play	plot	plump
plane	please	plow	plus
plank	pleat	pluck	plush

'pr' blend words

prance	pray	price	print	prop
prank	press	priest	prize	prune
prawn	prey	prince	prong	pry

'tr' blend words

trace	trap	tree	trot
track	trash	trick	trout
trail	tray	trip	truck
train	treat	troll	trunk